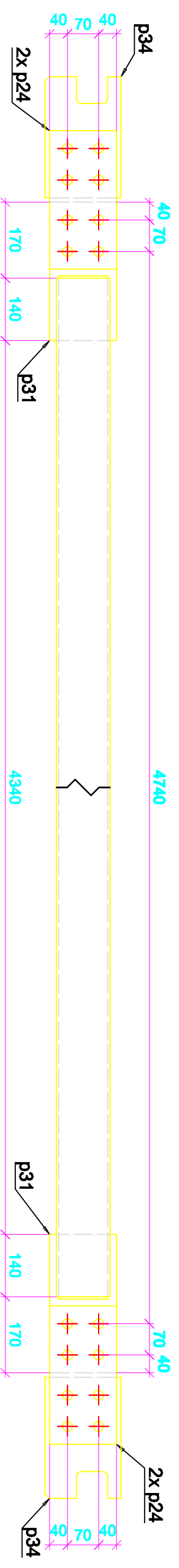


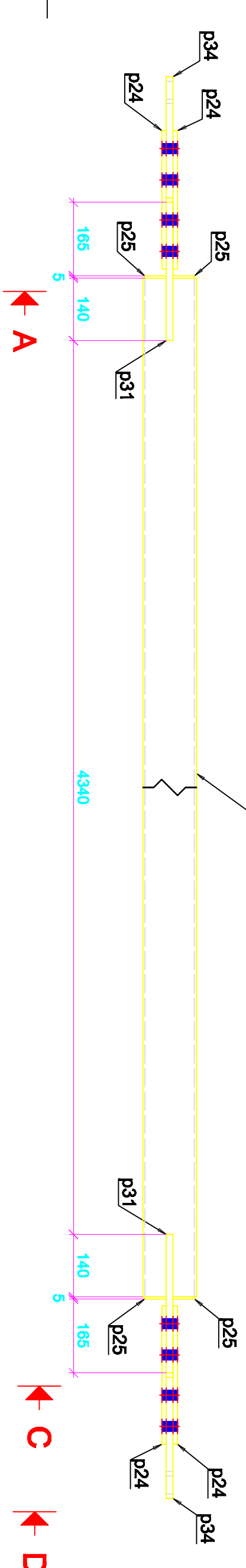
Pozitie	Cantitate	Nume	Lungime	Greutate	Greuta
CVF4	4	RHS120x5			
CVF4	1	RHS120x5	4,820	82,2	
p24	4	PL 10x310x150	310	3,7	
p25	4	PL 5x112x48,5	112	0,2	
p31	2	PL 15x310x150	310	5,5	
p34	2	PL 15x271x170	271	5,4	
	<b>52</b>				

4X RHS120X5X4620  
S235JRG2 - 1:10

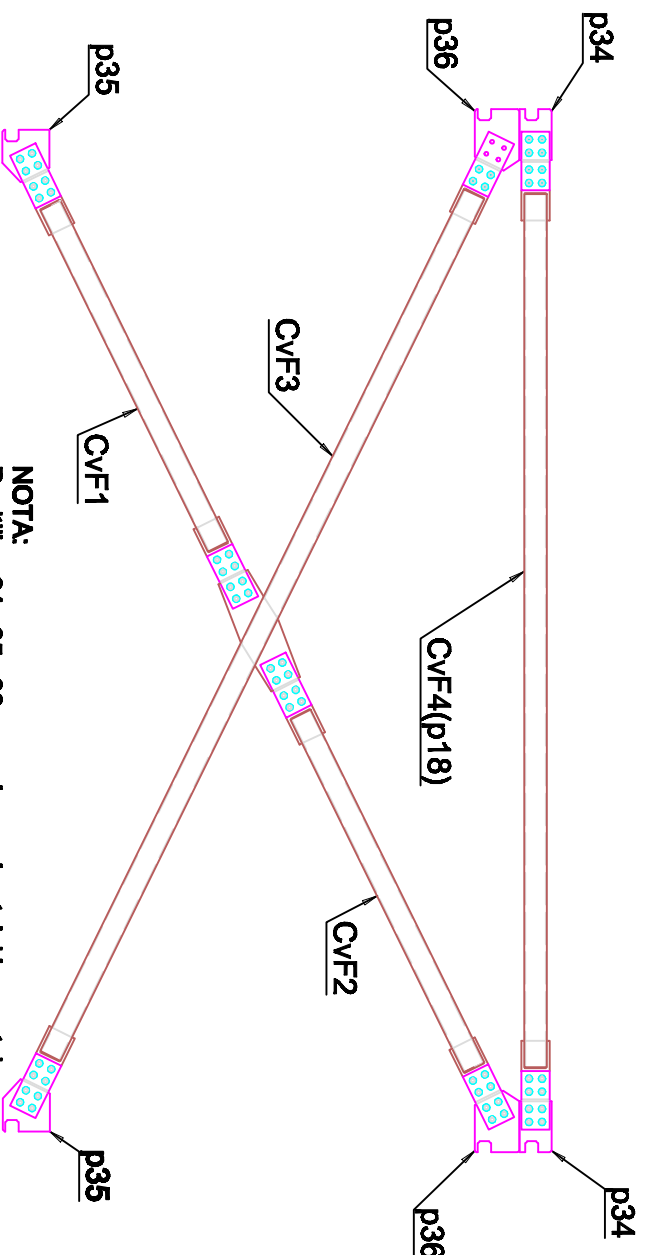
CVF4



Poz.Ps: p18  
Poz.Pp: CVF4



Contravanturi de franare

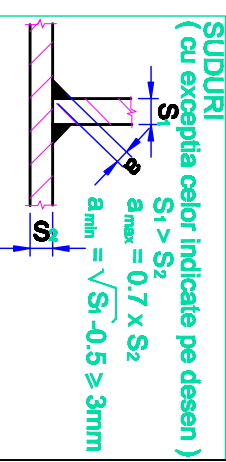
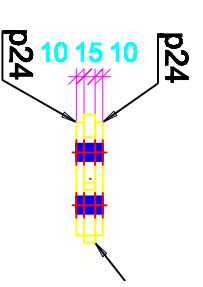
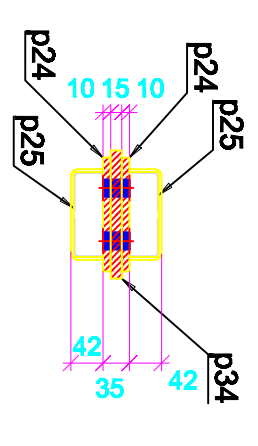
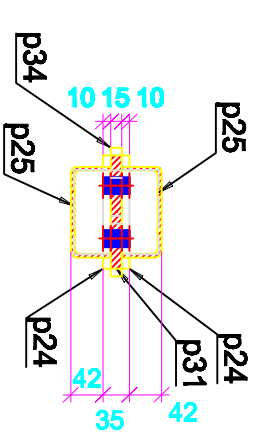


NOTA:  
Pozitiile p34, p35, p36 se sudeaza de stalpi la montaj,  
conform desen de ansamblu,  
Daca se impune aceasta se vor ajusta la pozitie.

A - A

C - C

D - D



NOTA:  
\* Pentru reperele obtinute prin talere termica: EN ISO 9013-2:2002;  
\* Rugozitate pe taleturi:  $R_a$ ;  
\* Pentru prelucrar mecanice: abateri limita conform SR EN 22768-mK;  
\* Rugozitate ptr. suprafetele prelucrate mecanic:  $R_a$ ;  
\* Clasa de abateri limita la dimensiunile imbinarilor sudate este "BE" conform SREN ISO 13920/98;  
\* L sudura: pe tot conturul de contact; ( Sudurile se vor poansonza )  
\* Se va marca numar ansamblu ( CVF - - ) .

DETALII DE ANSAMBLU

Antreprenor :	Proiect :	Scara :
Desenat : ing. C-tin Hriniciu	Cale de rulare Pod rulant 3,2 tone	1:0,1:40
Verificat : ing. Dorel Mitrofan	Nr. proiect : PP2014 11-001	Pozitie : CVF4
Data : 12/3/2014	Beneficiar : SC Concept SRL	Revizie : 0
	Material : S235JRG2	Nr. planşa : R 008

